

April-24-14 11:12:49 AM

Page 1

Run	Start	*NR1*
	Stop	*NR2*

[illegible]

Work Order ID 117438

117438

Page 2

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Item ID: D3236-1

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Window

Start Date: 4/24/14

Start Qty: 4.00

4

Cust Item ID:

Required Date: 4/24/14

Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

130

Small Fab

Small Fab

Small Fab

Memo

Deburr/Engrave Part Number & Batch Number as per Dwg D3236

0.00

0.00

4X

14/08/26

DAS
36
9-89

140

140

QC

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

0.00

0.00

(4)

DAS
38
9-89

14-8-26

150

150

Packaging

Packaging

Identify as per dwg & Stock Location:

Memo

0.00

0.00

4X

DAS
28
9-89

AUG 27 2014

Work Order ID 117438

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117438

Page 3

Item ID: D3236-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Window

Start Date: 4/24/14 Start Qty: 4.00

4

Cust Item ID:

Required Date: 4/24/14 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00

160

QC

Memo

0.00

Quality Control

MLJ 14-08-27

14-08-27

Picklist Print

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Page 1

Work Order ID: 117438

117438

Parent Item: D3236-1

D3236-1

Parent Item Name: Window

Start Date: 4/24/14

Required Date: 4/24/14

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP rev. A 06.03.07 New Issue EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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MACRLICS.125

Purchased

No

110

sf

88.7000

1.955

9

MACRLICS 125

1/8" Polycast II Sheet

DAS
46
9-89

17/08/06

Location

Loc Qty

Loc Code

MAT019

3.7

124559

2.5

m125767

1.2

therm

85

123895

85

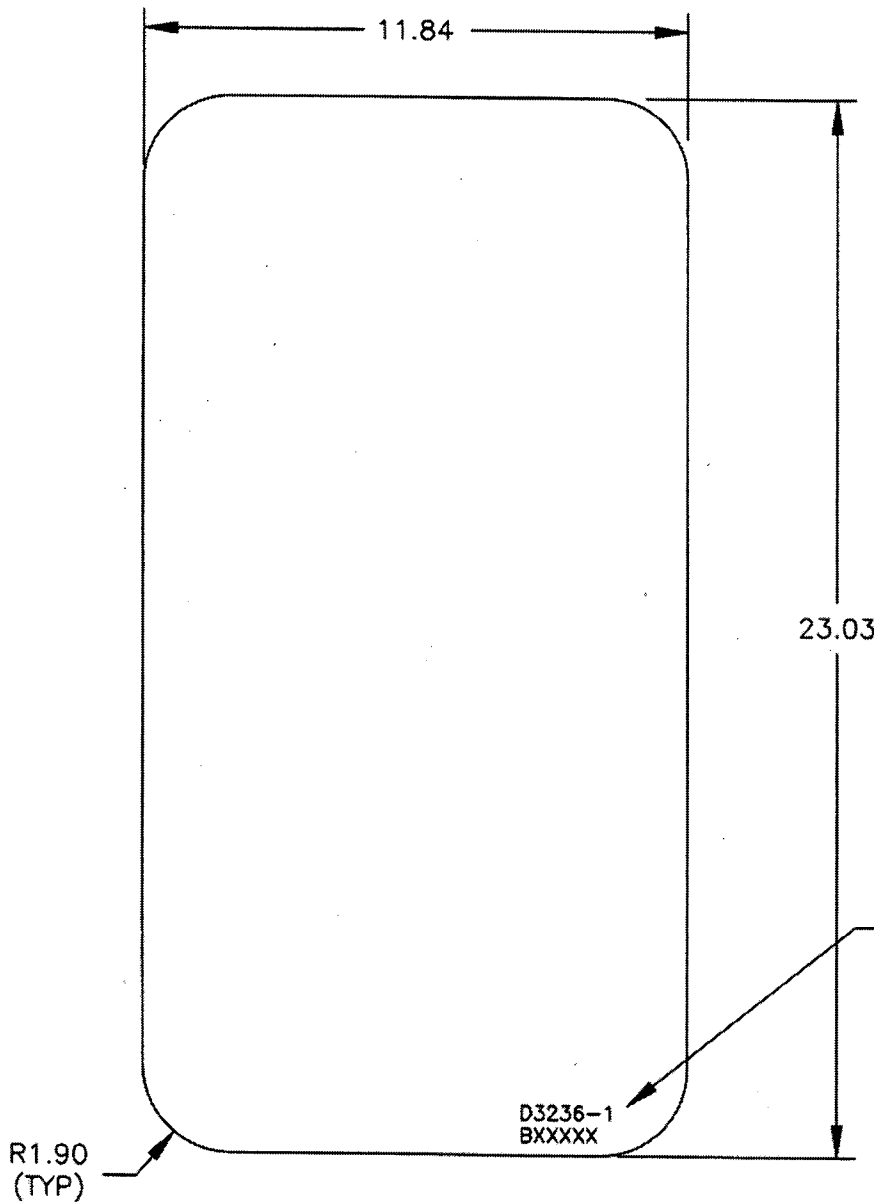
9

07/29/14



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3236	REV. B SHEET 1 OF 1
DATE 04.05.05		TITLE WINDOW	SCALE NTS
A	03.12.18	NEW ISSUE	
B	04.05.05	ADD THICKNESS & ENGRAVING SPEC	

RELEASED
04.05.12



ENGRAVE P/N D3236-1 AND
B/N ON LOWER EDGE
USE 0.125" HIGH LETTERS TO
MAXIMUM DEPTH OF 0.005"

D3236-1 WINDOW

- 1) MATERIAL: POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425 0.125" THICK
(REF DART SPEC. M-ACRYLIC-S.125)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

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